

BEST AVAILABLE TECHNIQUE

for emptying 20-25 kg bags containing polymer additives



1

Start the ventilation system.

Place the bag under or near the ventilation system, over the discharge chute or other filling opening.



2

Place the bag so that the fill spout is facing the operator.
Cut the bag on the side

opposite the fill spout.



3

Turn the bag with cut side down to empty it.



4

Shake the bag vigorously.



5

Notice the spout: if the bag is cut on the opposite side, the fill spout will be full of product.

The exhaust hood should be adequately sized to capture the fine dust.



6

While still near the vent opening, roll up the bag to remove all the trapped air.



7

Take care that the empty packaging is folded and packed into another bag for disposal. Tightly close the bag between uses.



8

When full, close and seal the outer bag and place in a shipping container for proper disposal, such as incineration or controlled landfill.



